



## RVS SHROUDS



# REVOLUTION

BLACK CAT HAMMERLESS PATENTED TECHNOLOGY

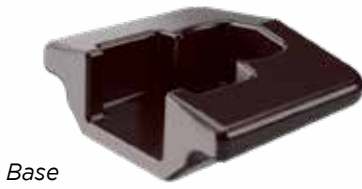
Series	Center	LH	RH	Ship Weight	Fits thickness	Length	Bevel °	Spade >	Eqpt.	Base	Rubber Bolt Seat	T-Nut Lock	Bolt
200	RVS200C1350	RVS200L1350	RVS200R1350	142 lbs	2.00"	13.50"	30°	12	Loader				
250	RVS250C1500-22	RVS250L1500-22	RVS250R1500-22	165 lbs	2.50"	15.00"	22.5°	12	Loader				
	RVS275C0950	RVS275L0950	RVS275R0950	113 lbs	2.75"	9.50"	30°	12	Excavator				
275	RVS275C1625	RVS275L1625	RVS275R1625	200 lbs		16.25"	30°	12	Loader				
	RVS275C1775	RVS275L1775	RVS275R1775	220 lbs		17.75"	30°	12	Loader				
	RVS275C2000-22	RVS275L2000-22	RVS275R2000-22	203 lbs		20.00"	22.5°	15	Loader	RVS7B	RVSIBL	RVS7LP	RVS1B
300	RVS300C1200	RVS300L1200	RVS300R1200	148 lbs	3.00"	12.00"	30°	12	Excavator				
	RVS300C1700	RVS300L1700	RVS300R1700	252 lbs		17.00"	30°	12	Loader				
	RVS300C1700-22	RVS300L1700-22	RVS300R1700-22	189 lbs		17.00"	22.5°	15	Loader				
350	RVS350C0950	RVS350L0950	RVS350R0950	113 lbs	3.50"	9.50"	30°	12	Excavator				
	RVS350C1250	RVS350L1250	RVS350R1250	147 lbs		12.50"	30°	12	Excavator				
400	RVS400C1150	RVS400L1150	RVS400R1150	221 lbs	4.00"	11.50"	30°	12	Excavator				
	RVS400C1350	RVS400L1350	RVS400R1350	237 lbs		13.50"	30°	12	Excavator				
	RVS400C1475	RVS400L1475	RVS400R1475	322 lbs		14.75"	30°	12	Excavator				
	RVS400C1650	RVS400L1650	RVS400R1650	313 lbs		16.50"	30°	15	Excavator				
475	RVS475C1300	RVS475L1300	RVS475R1300	251 lbs	4.75"	13.00"	30°	12	Excavator				
	RVS475C1500	RVS475L1500	RVS475R1500	276 lbs		15.00"	30°	12	Excavator	RVS9B	RVWSBL	RVWSLP10	RVWSB2
	RVS475C1600	RVS475L1600	RVS475R1600	291 lbs		16.00"	30°	12	Excavator				
	RVS475C1725	RVS475L1725	RVS475R1725	307 lbs		17.25"	30°	12	Excavator				
550	RVS550C1650	RVS550L1650	RVS550R1650	326 lbs	5.50"	16.50"	30°	11.5	Excavator				
	RVS550C1825	RVS550L1825	RVS550R1825	349 lbs		18.25"	30°	11.5	Excavator				
	-	RVS550L2250	RVS550R2250	463 lbs		22.50"	30°	11.5	Excavator				

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Base



Rubber Bolt Seat



T-Nut Lock



Bolt

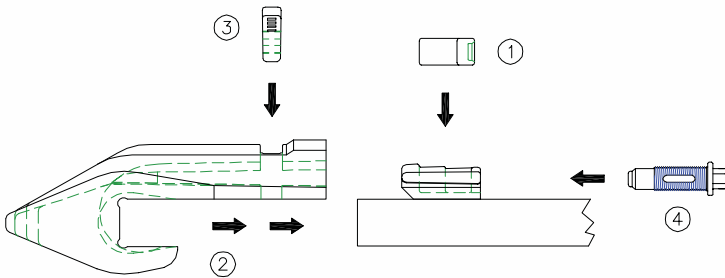
## Vertical Shrouds

Series	Center	LH	RH	Ship Weight	Fits thickness	Length	Base	Rubber Bolt Seat	T-Nut Lock	Bolt
100	RVS100V2370	-	-	31 lbs	1.00"	23.75"	RVS5B	RVS34BL	RVS34LP	RVS34B
	RVS100V2370R64	Curved for material handling buckets		31 lbs		23.75"				
150	RVS150V1200	-	-	33 lbs	1.50"	12.00"	RVS5B	RVS34BL	RVS34LP	RVS34B
	RVS150V1600	-	-	44 lbs		16.00"				
200	RVS200V1800	-	-	89 lbs	2.00"	18.00"	RVS7B	RVS1BL	RVS7LP	RVS1B
250	RVS250V1800	-	-	99 lbs	2.50"	18.00"				
300	RVS300V2000	-	-	190 lbs	3.00"	20.00"	RVS9B	RVWSBL	RVWSLP10	RVWSB2
350	RVS350V3000	-	-	418 lbs	3.50"	30.00"				
550	RVS550V3200	-	-	541 lbs	5.50"	32.00"	RVS13B	RVSI75BL	RVSI1LP	RVSI75B

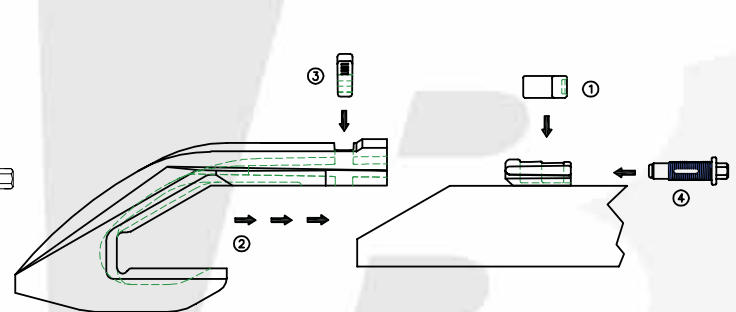
## Lower Vertical Shrouds

Series	Center	LH	RH	Ship Weight	Fits thickness	Base	Rubber Bolt Seat	T-Nut Lock	Bolt
200	-	RVSLW200L	RVSLW200R	95.1 lbs	2.00"	RVS7B	RVS1BL	RVS7LP	RVS1B
250	-	RVSLW250L	RVSLW250R	102.5 lbs	2.50"				
300	-	RVSLW300L	RVSLW300R	214 lbs	3.00"	RVS9B	RVWSBL	RVWSLP10	RVWSB2
350	-	RVSLW350L	RVSLW350R	266.8 lbs	3.50"				
550	-	RVSLW550L	RVSLW550R	342 lbs	5.50"	RVS13B	RVSI75BL	RVSI1LP	RVSI75B

## ● RVS Vertical Shrouds Installation



## ● RVS Lip Shrouds Installation



### Steps:

1. Insert the rubber / steel lock into the base cavity.
2. Slide the shroud over the base / Lock assembly.
3. Insert the locking plate through the slot in the shroud.
4. Insert and tighten the bolt through the locking plate.

*Tighten to approximately 150 foot pounds. Do not overtighten.*

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