



RVS SHROUDS



REVOLUTION

BLACK CAT HAMMERLESS PATENTED TECHNOLOGY

Series	Center	LH	RH	Ship Weight	Fits thickness	Length	Bevel °	Spade >	Eqpt.	Base	Rubber Bolt Seat	T-Nut Lock	Bolt
200	RVS200C1350	RVS200L1350	RVS200R1350	142 lbs	2.00"	13.50"	30°	12	Loader				
250	RVS250C1500-22	RVS250L1500-22	RVS250R1500-22	165 lbs	2.50"	15.00"	22.5°	12	Loader				
	RVS275C0950	RVS275L0950	RVS275R0950	113 lbs	2.75"	9.50"	30°	12	Excavator				
275	RVS275C1625	RVS275L1625	RVS275R1625	200 lbs		16.25"	30°	12	Loader				
	RVS275C1775	RVS275L1775	RVS275R1775	220 lbs		17.75"	30°	12	Loader				
	RVS275C2000-22	RVS275L2000-22	RVS275R2000-22	203 lbs		20.00"	22.5°	15	Loader	RVS7B	RVSIBL	RVS7LP	RVS1B
300	RVS300C1200	RVS300L1200	RVS300R1200	148 lbs	3.00"	12.00"	30°	12	Excavator				
	RVS300C1700	RVS300L1700	RVS300R1700	252 lbs		17.00"	30°	12	Loader				
	RVS300C1700-22	RVS300L1700-22	RVS300R1700-22	189 lbs		17.00"	22.5°	15	Loader				
350	RVS350C0950	RVS350L0950	RVS350R0950	113 lbs	3.50"	9.50"	30°	12	Excavator				
	RVS350C1250	RVS350L1250	RVS350R1250	147 lbs		12.50"	30°	12	Excavator				
400	RVS400C1150	RVS400L1150	RVS400R1150	221 lbs	4.00"	11.50"	30°	12	Excavator				
	RVS400C1350	RVS400L1350	RVS400R1350	237 lbs		13.50"	30°	12	Excavator				
	RVS400C1475	RVS400L1475	RVS400R1475	322 lbs		14.75"	30°	12	Excavator				
	RVS400C1650	RVS400L1650	RVS400R1650	313 lbs		16.50"	30°	15	Excavator				
475	RVS475C1300	RVS475L1300	RVS475R1300	251 lbs	4.75"	13.00"	30°	12	Excavator				
	RVS475C1500	RVS475L1500	RVS475R1500	276 lbs		15.00"	30°	12	Excavator	RVS9B	RVWSBL	RVWSLP10	RVWSB2
	RVS475C1600	RVS475L1600	RVS475R1600	291 lbs		16.00"	30°	12	Excavator				
	RVS475C1725	RVS475L1725	RVS475R1725	307 lbs		17.25"	30°	12	Excavator				
550	RVS550C1650	RVS550L1650	RVS550R1650	326 lbs	5.50"	16.50"	30°	11.5	Excavator				
	RVS550C1825	RVS550L1825	RVS550R1825	349 lbs		18.25"	30°	11.5	Excavator				
	-	RVS550L2250	RVS550R2250	463 lbs		22.50"	30°	11.5	Excavator				

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REVOLUTION
BLACK CAT HAMMERLESS PATENTED TECHNOLOGY



Base



Rubber Bolt Seat



T-Nut Lock



Bolt

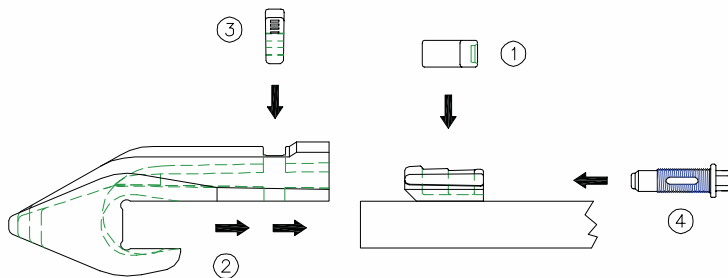
Vertical Shrouds

Series	Center	LH	RH	Ship Weight	Fits thickness	Length	Base	Rubber Bolt Seat	T-Nut Lock	Bolt
100	RVS100V2370	-	-	31 lbs	1.00"	23.75"	RVS5B	RVS34BL	RVS34LP	RVS34B
	RVS100V2370R64	Curved for material handling buckets		31 lbs		23.75"				
150	RVS150V1200	-	-	33 lbs	1.50"	12.00"	RVS5B	RVS34BL	RVS34LP	RVS34B
	RVS150V1600	-	-	44 lbs		16.00"				
200	RVS200V1800	-	-	89 lbs	2.00"	18.00"	RVS7B	RVS1BL	RVS7LP	RVS1B
250	RVS250V1800	-	-	99 lbs	2.50"	18.00"				
300	RVS300V2000	-	-	190 lbs	3.00"	20.00"	RVS9B	RVWSBL	RVWSLP10	RVWSB2
350	RVS350V3000	-	-	418 lbs	3.50"	30.00"				
550	RVS550V3200	-	-	541 lbs	5.50"	32.00"				

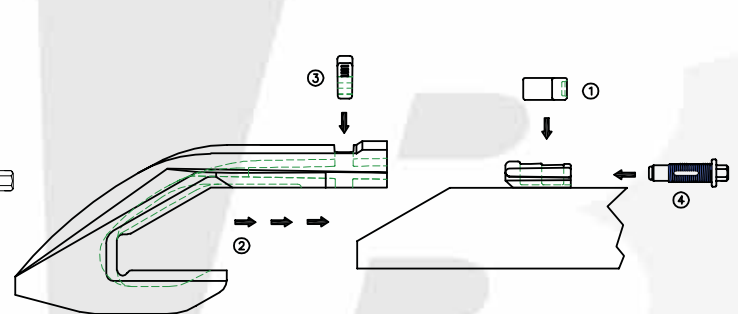
Lower Vertical Shrouds

Series	Center	LH	RH	Ship Weight	Fits thickness	Base	Rubber Bolt Seat	T-Nut Lock	Bolt
200	-	RVSLW200L	RVSLW200R	95.1 lbs	2.00"	RVS7B	RVS1BL	RVS7LP	RVS1B
250	-	RVSLW250L	RVSLW250R	102.5 lbs	2.50"				
300	-	RVSLW300L	RVSLW300R	214 lbs	3.00"	RVS9B	RVWSBL	RVWSLP10	RVWSB2
350	-	RVSLW350L	RVSLW350R	266.8 lbs	3.50"				
550	-	RVSLW550L	RVSLW550R	342 lbs	5.50"	RVS13B	RVSI75BL	RVSI1LP	RVSI75B

● RVS Vertical Shrouds Installation



● RVS Lip Shrouds Installation



Steps:

1. Insert the rubber / steel lock into the base cavity.
2. Slide the shroud over the base / Lock assembly.
3. Insert the locking plate through the slot in the shroud.
4. Insert and tighten the bolt through the locking plate.

Tighten to approximately 150 foot pounds. Do not overtighten.

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